



Bri-Steel Manufacturing Inc.
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Mill Test Certificate

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0511** Product Size: **NPS 24 TRUE40** Production Date: **October 22, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API SL-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SAS3-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG <API> SL-0898 API SL GR B PSL1 ASTM/ASME A/SA106 GR B/C A/SAS3 GR B NPS 24 TRUE40 HEAT BSM-0511 (PIPE # LENGTH MASS) 171.2lb/ft NDE 1220PSI SMIS NACE MR0175 2012/10 MADE IN CANADA.**

Product Details				Non-Destructive Testing												
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	WT	UT	UT	ET	HydroTest	End Condition
BSM-0511	Heat	24	TRUE40	6	DRL	171.20	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Plain End


Heat		Steelmaking Method	Chemical Analysis (wt%)														
			C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-0511		Blast Furnace: EAF; Ladle Refining:	Heat	0.19	0.93	0.013	0.004	0.31	0.04	0.07	0.01	0.02	0.003	0.002	0.001	0.0002	-
		Vacuum Degass: Fully Killed	Product	0.19	0.92	0.018	0.002	0.31	0.04	0.09	0.03	0.03	0.004	0.002	0.001	0.0001	0.37

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					50mm GL	Transverse: 38.1mm x WT					
BSM-0511	Heat	Ferrite & Pearlite	78	Pass	Longitudinal: 38.1mm x WT	50,500	50,500	71,500	0.71	50	

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API SL-44th Ed., ASTM/ASME A/SA106-2011, A/SAS3-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:


 20120425
 Kenton Dechant, P.Eng.
 Manager of Quality and R&D