



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0562** Product Size: **NPS 30 STD** Production Date: **November 19, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SA106-2011 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG ASTM/ASME A/SA106 GR B A/SA53 GR B NPS 30 STD HEAT BSM-0562 (PIPE # LENGTH MASS) 118.6lb/ft NDE 630 PSI SMLS NACE MR0175 2012/11 MADE IN CANADA.**

Product Details						Non-Destructive Testing									
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT	UT	ET	HydroTest	End Condition
BSM-0562	Heat	30	STD	13	DRL	118.60	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	37.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIV)	CE (CSA)
BSM-0562	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.20	0.87	0.009	0.004	0.21	0.03	0.06	0.01	0.04	-	-	-	0.0001	-	-
		Product	0.20	0.89	0.010	0.015	0.21	0.03	0.08	0.01	0.03	0.003	0.001	0.001	0.0002	0.36	0.37

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					50mm GL	39,500					
BSM-0562	Heat	Ferrite & Pearlite	77	Pass	Transverse; 38.1mm x WT	Longitudinal; 38.1mm x WT	42,300	42,500	68,500	0.62	44

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

Mill Test Certificate approved by: _____
 2012 Nov 21
 Kenton Dechant, P. Eng.
 Manager of Quality and R&D