



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0564** Product Size: **NPS 30 STD** Production Date: **November 21, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade PSL1, ASTM/ASME A/SA106-2011 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG <API> 5L-0898 API 5L Gr B PSL1 ASTM/ASME A/SA106 GR B A/SA53 GR B NPS 30 STD HEAT BSM-0564 (PIPE # LENGTH MASS) 118.6lb/ft NDE 630 PSI SMIS NACE MR0175 2012/11 MADE IN CANADA.**

Product Details						Non-Destructive Testing									
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT	UT	ET	HydroTest	End Condition
BSM-0564	Heat	30	STD	29	DRL	118.60	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	37.5° Bevel


Chemical Analysis (wt%)																		
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIV)	CE (CSA)	
			Heat	0.19	0.87	0.009	0.007	0.22	0.04	0.06	0.03	0.04	-	-	-	0.0001	-	-
			Product	0.20	0.89	0.017	0.011	0.24	0.02	0.08	0.02	0.04	0.003	0.001	0.002	0.0003	0.36	0.37

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					50mm GL	Transverse: 38.1mm x WT					
					Pass	Longitudinal: 38.1mm x WT					
BSM-0564	Heat	Ferrite & Pearlite	75	Pass		44,400	39,900	70,000	0.57	44	

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:


2013 June 20
Kenton Dechant, P.Eng.
Manager of Quality and R&D