



Mill Test Certificate

Bri-Steel Manufacturing Inc.
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.brichemsteel.com

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0619** Product Size: **NPS 20 SCH 100** Production Date: **December 20, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SA106-2011 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG ASTM/ASME A/SA106 GR B A/SA53 GR B NPS 20 SCH 100 HEAT BSM-0619 (PIPE # LENGTH MASS) 256.1lb/ft NDE SM1S NACE MR0175 2012/12 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT	ET	HydroTest	End Condition
BSM-0619	Heat	20	SCH 100	4	DRL	256.10	<5	<20	Pass	Pass	Pass	Pass	Pass	*	Plain End

		Chemical Analysis (wt%)																
Heat	Steelmaking Method	Analysis		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-0619	Blast Furnace; EAF; Ladle Refining;	Heat	Product	0.20	0.97	0.017	0.004	0.28	0.05	0.08	0.01	0.03	0.005	0.004	0.001	0.0001	-	-
	Vacuum Degas; Fully Killed			0.19	0.99	0.015	0.004	0.28	0.03	0.07	0.01	0.04	0.003	0.003	0.001	0.0002	0.37	0.38

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					50mm GL	Transverse: 19.1mm x WT					
BSM-0619	Heat	Ferrite & Pearlite	68	Pass	Longitudinal: 19.1mm x WT		46,500	47,000	68,500	0.68	49

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

*Note that this product was hydrotested to 1000 psi for 5 seconds.

Mill Test Certificate approved by:

[Signature]
 2013 Jan 18

Kenton Dechant, P.Eng.
 Manager of Quality and R&D

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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0619** Product Size: **NPS 20 SCH 120** Production Date: **December 20, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SA106-2011 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG ASTM/ASME A/SA106 GR B A/SA53 GR B NPS 20 SCH 120 HEAT BSM-0619 (PIPE # LENGTH MASS) 296.4lb/ft NDE SMIS NACE MR0175 2012/12 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest	End Condition
BSM-0619	Heat	20	SCH 120	4	DRL	296.40	<5	<20	Pass	Pass	Pass	Pass	Pass	*	Plain End

		Chemical Analysis (wt%)																
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)	
			Heat	0.20	0.97	0.017	0.004	0.28	0.05	0.08	0.01	0.03	0.005	0.004	0.001	0.0001	-	-
			Vacuum Degas; Fully Killed	Product	0.19	0.99	0.015	0.004	0.28	0.03	0.07	0.01	0.04	0.003	0.003	0.001	0.0002	0.37

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					50mm GL	Transverse: 19.1mm x WT					
BSM-0619	Heat	Ferrite & Pearlite	68	Pass	Longitudinal: 19.1mm x WT		46,500	47,000	68,500	0.68	49

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- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by: *Kenton Dechant*

 Kenton Dechant, P.Eng.
 Manager of Quality and R&D

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