



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0630** Product Size: **NPS 24 TRUE40** Production Date: **January 3, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API SL-44th Ed. Grade B PSL1, ASTM/ASME A/S4106-2011 Grade B/C NDE, A/S453-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**


Product Markings: **.BRI-STEEL MFG <API> SL-0898 API SL GR B PSL1 ASTM/ASME A/S4106 GR B/C A/S453 GR B NPS 24 TRUE40 HEAT BSM-0630 (PIPE # LENGTH MASS) 171.2lb/ft NDE 1370 PSI SMLS NACE MR0175 2013/01 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End Condition
BSM-0630	Heat	24	TRUE40	3	DRL	171.20	µR/hr	Gauss	Pass	Pass	Pass	Pass	Pass	Pass	Plain End

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0630	Blast Furnace: EAF; Ladle Refining; Vacuum Degass: Fully Killed	Heat	0.20	0.93	0.013	0.002	0.30	0.04	0.08	0.01	0.02	0.003	0.002	0.001	0.0002	-	-
		Product	0.20	0.93	0.018	0.004	0.28	0.04	0.08	0.02	0.03	0.003	0.002	0.001	0.0001	0.37	0.38

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness	Tension Test		Yield (Rt0.5)	Yield (Rp0.2)	Tensile (Rm)	Y/T	Elongation (A)
				HRBW	Flattening Test					
BSM-0630	Heat	Ferrite & Pearlite	74	Pass	Transverse; 38.1mm x WT	42,900	41,700	71,000	0.60	54
					Longitudinal; 38.1mm x WT	48,600	47,800	70,500	0.69	50

- Additional Details:
- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API SL-44th Ed., ASTM/ASME A/S4106-2011, A/S453-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
 - ✓ This pipe product meets the corresponding requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
 - ✓ No weld repairs have been performed on this product.
 - ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 - ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

 Kenton Dechant, P.Eng.
 Manager of Quality and R&D