



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0714** Product Size: **NPS 20 STD** Production Date: **February 14, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BR1-STEEL MFG <API 5L-0898 API 5L GR B PSL1 ASTM/ASME A/SA106 GR B/C A/SA53 GR B NPS 20 STD 0.375 INCH WT HEAT BSM-0714 (PIPE # LENGTH MASS) 78.6lb/ft NDE 910 PSI SM/LS NACE MR0175 2013/02 MADE IN CANADA.**

Product Details					Non-Destructive Testing												
Heat	Test Type	NPS	Wall Thickness	STD	Pieces	Length	DRL	Mass	Geiger	Res. Mag.	Visual Insp.	OD	UT	UT	ET	HydroTest	End Condition
BSM-0714	Heat	20	STD		5			78.60	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	37.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIV)	CE (CSA)
BSM-0714	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.20	0.88	0.009	0.014	0.21	0.04	0.09	0.01	0.06	-	-	-	0.0005	-	-
		Product	0.20	0.88	0.010	0.013	0.22	0.04	0.09	0.02	0.05	0.002	0.001	0.001	0.0001	0.37	0.37

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5)	Yield (Rp0.2)	Tensile (Rm)	Y/T	Elongation (A)
					50mm GL	Transverse: 38.1mm x WT					
BSM-0714	Heat	Ferrite & Pearlite	76	Pass	Longitudinal: 38.1mm x WT		43,800	42,200	70,000	0.63	39
							48,200	48,100	74,500	0.65	41

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:


2013 Feb 22

Kenton Dechant, P.Eng.
Manager of Quality and R&D