



Mill Test Certificate

Product: **Seamless Carbon Steel Pipe**

Product Heat Number:

BSM-0759

Product Size:

NPS 18 STD

Production Date:

March 6, 2013

Production Method: **Hot Expansion**

Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG -API 5L-0898 API 5L GR B PSL1 ASTM/ASME A/SA106 GR B A/SA53 GR B NPS 18 STD 0.375 InchtWT HEAT BSM-0759 (PIPE # LENGTH MASS) 70.59lb/ft NDE 1030 PSI SM1S NACE MR0175 2013/03 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	WT	UT	UT	ET	HydroTest	End
BSM-0759	Heat	NPS 18 STD 0.375 In WT	20	DRL	70.59	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	Pass	37.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0759	Blast Furnace; EAF; Ladle Refining:	Heat	0.19	0.91	0.008	0.003	0.22	0.05	0.06	0.01	0.03	-	-	-	0.0004	-	-
	Vacuum Degas; Fully Killed	Product	0.21	0.92	0.008	0.005	0.23	0.03	0.06	0.01	0.03	0.002	0.001	0.001	0.0003	0.38	0.39

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness	Tension Test		Yield (Rt0.5)	Yield (Rp0.2)	Tensile (Rm)	Y/T	Elongation (A)
				HRBW	50mm GL					
BSM-0759	Heat	Ferrite & Pearlite	76	Transverse; 38.1mm x WT		43,500	42,800	69,500	0.63	40
				Longitudinal; 38.1mm x WT		43,800	43,700	69,500	0.63	40

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Kenton Dechant
2013 Mar 13

Kenton Dechant, P.Eng.
Manager of Quality and R&D