



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0767** Product Size: **NPS 18 STD** Production Date: **March 12, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standard: **ASME B36.10-2004, API SL-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG <API> SL-0998 API SL GR B PSL1 ASTM/ASME A/SA106 GR B/C A/SA53 GR B NPS 18 STD 0.375 inchWT HEAT BSM-0767 (PIPE # LENGTH MASS) 70.59lb/ft NDE 1030 PSI SMILS NACE MR0175 2013/03 MADE IN CANADA.**

Product Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-0767	Heat	NPS 18 STD 0.375 in. WT	12	DRL	lb/ft	µR/hr	Gauss	Insp.	Pass	Pass	ASTM E213	ASTM E309	1030 psi/5s	Condition
					70.59	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	37.5° Bevel

		Chemical Analysis (wt%)															
Heat	Steelmaking Method	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE	
BSM-0767	Blast Furnace; FAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.20	0.90	0.008	0.25	0.03	0.11	0.01	0.05	-	-	-	0.0004	-	(IIW)	(CSA)
		Product	0.22	0.92	0.008	0.26	0.03	0.12	0.01	0.04	0.003	0.001	0.001	0.0003	0.39	0.40	

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rp0.5)	Yield (Rp0.2)	Tensile (Rm)	V/T	Elongation (A)
					HRBW	Pass					
BSM-0767	Heat	Ferrite & Pearlite	77	Pass			42,900	41,500	72,500	0.59	39
							45,900	45,900	72,500	0.63	40

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API SL-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the corresponding requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Kent Dechant
2013 Mar 14

Kenton Dechant, P. Eng.
 Manager of Quality and R&D