



# Mill Test Certificate

**Bri-Steel Manufacturing Inc.**  
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0824** Product Size: **NPS 20 SCH 100** Production Date: **April 10, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SA106-2011 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG ASTM/ASME A/SA106 GR B A/SA53 GR B NPS 20 SCH 100 1.281 inchWT HEAT BSM-0824 (PIPE # LENGTH MASS) 256.1lb/ft NDE SMLS NACE MR0175 2013/04 MADE IN CANADA.**

Product Details				Non-Destructive Testing												
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu\text{R/hr}$	Res Mag. Gauss	Visual Insp.	OD	WT	UT	UT	ET	HydroTest	End Condition	
BSM-0824	Heat	NPS 20 SCH 100 1.281 in. WT	7	DRL	256.10	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass		*	Plain End

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mg	Ni	V	Ti	Nb	B	CE (IIV)	CE (CSA)
BSM-0824	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.20	0.91	0.011	0.011	0.23	0.05	0.05	0.01	0.05	-	-	-	-	0.0003	-
		Product	0.20	0.88	0.010	0.012	0.23	0.05	0.06	0.01	0.05	0.002	0.001	0.001	0.0001	0.37	0.37

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %	
					50mm GL	Longitudinal; 19.1mm x WT					
BSM-0824	Heat	Ferrite & Pearlite	74	Pass			40,500	69,500	0.58	52	
Heat	Test Standard	Impact Test Sample Details	Temp $^{\circ}\text{C}$	Impact Energy		% Shear		Lateral Expansion			
				J	AVG	%	AVG	mm	mm	mm	AVG
BSM-0824	-	-	-	J	AVG	%	%	mm	mm	mm	AVG

Additional Details:  
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.  
 ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.  
 ✓ No weld repairs have been performed on this product.  
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.  
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.  
 \* Note that this product was hydro-tested to 1000 psi for 5 seconds.

Mill Test Certificate approved by:  
  
 2013 Apr 16

Kanton Dechant, P. Eng.  
 Manager of Quality and R&D