



# Mill Test Certificate

**Bri-Steel Manufacturing Inc.**  
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
 Tel: 001 (780) 469-6603  
 Fax: 001 (780) 469-6986  
 www.brichemsteel.com

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0825** Product Size: **NPS 20 SCH 100** Production Date: **April 10, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SA106-2011 Grade B NDE, A/SAS3-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG ASTM/ASME A/SA106 GR B A/SAS3 GR B NPS 20 SCH 100 1.281 inchWT HEAT BSM-0825 (PIPE # LENGTH MASS) 256.1lb/ft NDE SMILS NACE MR0175 2013/04 MADE IN CANADA.**

Product Details				Non-Destructive Testing												
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	WT	UT	UT	ET	HydroTest	End Condition	
BSM-0825	Heat	NPS 20 SCH 100 1.281 in.WT	2	DRL	256.10	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass		*	Plain End

Heat		Chemical Analysis (wt%)														
BSM-0825	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	NI	V	Ti	Nb	B	CE (IIW)	CE (CSA)
	Steelmaking Method	0.19	0.87	0.008	0.003	0.23	0.05	0.06	0.01	0.05	-	-	-	0.0003	-	-
	Blast Furnace: EAF; Ladle Refining; Vacuum Degass, Fully Killed	0.21	0.85	0.009	0.003	0.24	0.05	0.06	0.01	0.05	0.002	0.001	0.001	0.0001	0.37	0.38

Mechanical Properties												
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Lateral Expansion		Elongation (A) %
					Pass	50mm GL				19.1mm x WT	% Shear	
BSM-0825	Heat	Ferrite & Pearlite	71	Pass			37,200	66,500	0.56			52
Heat	Test Standard	Impact Test Sample Details			Temp °C	Impact Energy J	AVG %	AVG %	mm	mm	mm	AVG
BSM-0825	-	-	-	-	-	-	-	-	-	-	-	-

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SAS3-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by: \_\_\_\_\_  
*Kenton Dechant*  
 2013 April 16  
 Kenton Dechant, P.Eng.  
 Manager of Quality and R&D

\*Note that this product was hydrotested to 1000 psi for 5 seconds.