



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0833** Product Size: **NPS 20 SCH 60** Production Date: **April 15, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SAA106-2011 Grade B/C NDE, A/SAS3-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG ASTM/ASME A/SAA106 GR B/C A/SAS3 GR B NPS 20 SCH 60 0.812 inchWT HEAT BSM-0833 (PIPE # LENGTH MASS) 166.4lb/ft NDE SMIS NACE MR0175 2013/04 MADE IN CANADA.**


Product Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu\text{R/hr}$	Res. Mag. Gauss	Visual Insp.	OD	WT	UT	ET	HydroTest	End Condition	
BSM-0833	Heat	NPS 20 SCH 60 0.812 in. WT	12	DRL	166.40	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	*	Plain End

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Min	P	S	SI	Cr	Cu	Mo	Ni	V	TI	Nb	B	CE (IIW)	CE (CSA)
BSM-0833	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.19	0.90	0.010	0.003	0.30	0.05	0.06	0.01	0.02	0.003	0.002	0.001	0.0003	-	-
		Product	0.20	0.92	0.014	0.008	0.36	0.07	0.07	0.01	0.02	0.004	0.002	0.001	0.0002	0.38	0.39

Mechanical Properties														
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %	Impact Energy		Lateral Expansion	
					50mm GL	38.1mm x WT					J	AVG	mm	mm
BSM-0833	Heat	Ferrite & Pearlite	78	Pass	Pass	48,300	72,000	0.67	50	-	-	-	-	-
BSM-0833	Heat	Standard	-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SAA106-2011, A/SAS3-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by: _____

 2013 Apr 19
 Kenton Dechant, P. Eng.
 Manager of Quality and R&D

*Note that this product was hydrotested to 1000 psi for 5 seconds.