



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0845** Product Size: **NPS 20 STD** Production Date: **April 18, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG <API> 5L-0898 API 5L GR B PSL1 ASTM/ASME A/SA106 GR B/C A/SA53 GR B NPS 20 STD 0.375 inchWT HEAT BSM-0845 (PIPE # LENGTH MASS) 78.6lb/ft NDE 910 PSI SMILS NACE MR0175 2013/04 MADE IN CANADA.**


Product Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger HR/hr	Res. Mag. Gauss	Visual Insp.	OD Pass	WT Pass	UT Pass	UT Pass	ET Pass	HydroTest Pass	End Condition
BSM-0845	Heat	NPS 20 STD 0.375 in. WT	9	DRL	78.60	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	Pass	910 psi/5s 37.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-0845	Blast Furnace: EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.20	0.89	0.008	0.009	0.25	0.03	0.08	0.02	0.04	-	-	-	0.0003	-	-
		Product	0.21	0.89	0.011	0.009	0.24	0.03	0.07	0.03	0.04	0.003	0.001	0.001	0.0001	0.38	0.39

Mechanical Properties												
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)	Elongation (A) %			
BSM-0845	Heat	Ferrite & Pearlite	79	Pass	Longitudinal; 38.1mm x WT	48,300	74,000	0.65	43			
Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy J	Impact Energy J	% Shear	AVG	Lateral Expansion mm	AVG			
BSM-0845	-	-	-	-	-	-	-	-	-			

- Additional Details:
- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
 - ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
 - ✓ No weld repairs have been performed on this product.
 - ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 - ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:


 2013 Apr 24
 Kenton Dechant, P.Eng.
 Manager of Quality and R&D