



Mill Test Certificate

Bri-Steel Manufacturing Inc.
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0856** Product Size: **NPS 24 STD** Production Date: **April 24, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG <API> 5L-0898 API 5L GR B PSL1 ASTM/ASME A/SA106 GR B/C A/SA53 GR B NPS 24 STD 0.375 inchWT HEAT BSM-0856 (PIPE # LENGTH MASS) 94.62lb/ft NDE 740 PSI SMLS NACE MR0175 2013/04 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu\text{R/hr}$	Res Mag. Gauss	Visual Insp.	OD	WT	UT	UT	ET	HydroTest	End Condition
BSM-0856	Heat	NPS 24 STD 0.375 in. WT	39	DRL	94.62	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	Pass	37.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0856	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.20	0.89	0.008	0.009	0.25	0.03	0.08	0.02	0.04	-	-	-	0.0003	-	-
		Product	0.20	0.90	0.011	0.010	0.24	0.03	0.07	0.03	0.04	0.002	0.001	0.001	0.0001	0.37	0.38

Mechanical Properties														
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %				
BSM-0856	Heat	Ferrite & Pearlite	78	Pass	50mm GL	Longitudinal; 38.1mm x WT	48,500	74,000	0.66	39				
Heat	Test Standard	Impact Test Sample Details	Temp $^{\circ}\text{C}$	Impact Energy		% Shear		Lateral Expansion						
BSM-0856	-	-	-	J	J	J	AVG	%	AVG	mm	mm	mm	mm	AVG

- Additional Details:
- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
 - ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
 - ✓ No weld repairs have been performed on this product.
 - ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 - ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

[Signature]
 2013 Apr 25

Kenton Dechant, P. Eng.
 Manager of Quality and R&D



Mill Test Certificate

Bri-Steel Manufacturing Inc.
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0856** Product Size: **NPS 24 STD** Production Date: **April 24, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SA53-2012 Grade B Type 5, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG ASTM/ASME A/SA106 GR B/C A/SA53 GR B NPS 24 STD 0.375 inchWT HEAT BSM-0856 (PIPE # LENGTH MASS) 94.62lb/ft NDE SMIS NACE MR0175 2013/04 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	WT	UT	UT	ET	HydroTest	End Condition
BSM-0856	Heat	NPS 24 STD 0.375 in. WT	39	DRL	94.62	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	Pass	37.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-0856	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.20	0.89	0.008	0.009	0.25	0.03	0.08	0.02	0.04	-	-	-	0.0003	-	-
		Product	0.20	0.90	0.011	0.010	0.24	0.03	0.07	0.03	0.04	0.002	0.001	0.001	0.0001	0.37	0.38

Mechanical Properties															
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test 50mm GL		Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)	Elongation (A) %		Lateral Expansion mm			
BSM-0856	Heat	Ferrite & Pearlite	78	Pass	Longitudinal; 38.1mm x WT	48,500	74,000	0.66	39						
Heat	Test Standard	Impact Test Sample Details	Temp $^{\circ}$ C	J	Impact Energy	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
BSM-0856	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Kent Dechant
 2013 Apr 25

Kenton Dechant, P. Eng
 Manager of Quality and R&D

Pipes 6, 24, 25, 30 were too short for hydrotest, so API requirements were not met.