



Bri-Steel Manufacturing Inc.
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.brichemsteel.com

Mill Test Certificate

Product: **Seamless Carbon Steel Pipe**

Product Heat Number: **BSM-0917**

Product Size: **NPS 24 XS**

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Production Date: **May 20, 2013**

Production Method: **Hot Expansion**

Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG <API> 5L-0898 API 5L GR B PSL1 ASTM/ASME A/SA106 GR B/C A/SA53 GR B NPS 24 XS 0.5 inchWT HEAT BSM-0917 (PIPE # LENGTH MASS) 125.5lb/ft NDE 970 PSI SM15 NACE MR0175 2013/05 MADE IN CANADA.**

Product Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-0917	Heat	NPS 24 XS 0.5 in. WT	20	DRL	lb/ft 125.50	µR/hr <5	Gauss <20	Insp. Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-0917	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.20	0.85	0.009	0.012	0.24	0.05	0.08	0.01	0.05	-	-	-	-	0.0003	-
		Product	0.20	0.85	0.009	0.013	0.24	0.05	0.10	0.01	0.04	0.002	0.001	0.001	0.001	0.0001	0.36

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					50mm GL	Longitudinal; 38.1mm x WT				
BSM-0917	Heat	Ferrite & Pearlite	78	Pass			53,500	77,000	0.69	40

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy			% Shear			Lateral Expansion			
				J	J	AVG	%	%	AVG	mm	mm	mm	AVG
BSM-0917	-	-	-	J	J	AVG	%	%	AVG	mm	mm	mm	AVG

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Paul Sowden
 2013 MAY 28

Paul Sowden, T.T.
 Assistant QA Manager

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