



Bri-Steel Manufacturing Inc.
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Mill Test Certificate

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0931** Product Size: **NPS 24 XS** Production Date: **May 27, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG <API> 5L-0898 API 5L GR B PSL1 ASTM/ASME A/SA106 GR B A/SA53 GR B NPS 24 XS 0.5 inchWT HEAT BSM-0931 (PIPE # LENGTH MASS) 125.5lb/ft NDE 970 PSI SMLS NACE MR0175 2013/05 MADE IN CANADA.**

Product Details				Non-Destructive Testing												
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	WT	UT	UT	ET	HydroTest	End	
BSM-0931	Heat	NPS 24 XS 0.5 in. WT	11	DRL	125.50	µR/hr	Gauss	Insp.	Pass	Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0931	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.18	0.87	0.013	0.004	0.24	0.04	0.07	0.01	0.04	-	-	-	-	0.0004	-
		Product	0.19	0.85	0.016	0.004	0.24	0.04	0.09	0.01	0.03	0.002	0.002	0.001	0.0001	0.35	0.36

Mechanical Properties															
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Lateral Expansion			Elongation (A) %		
					Pass	50mm GL				Longitudinal; 38.1mm x WT	% Shear	AVG		mm	mm
BSM-0931	Heat	Ferrite & Pearlite	69	Pass	Pass	39,000	65,500	0.60	48	-	-	-	-		
BSM-0931	Test Standard	Impact Test Sample Details	Temp °C	J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Paul Sowden

2013 MAY 31

Paul Sowden, T.T.
 Assistant QA Manager