



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe**

Product Heat Number: **BSM-0941**

Product Size: **NPS 24 TRUE40**

Production Date: **May 28, 2013**

Production Method: **Hot Expansion**

Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG <API> 5L-0898 API 5L GR B PSL1 ASTM/ASME A/SA106 GR B A/SA53 GR B NPS 24 TRUE40 0.688 inchWT HEAT BSM-0941 (PIPE # LENGTH MASS) 171.2lb/ft NDE 1370 PSI SMLS NACE MR0175 2013/05 MADE IN CANADA.**

Product Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res.Mag. Gauss	Visual Insp.	OD Pass	UT WT Pass	UT ASTM E213 Pass	ET ASTM E309 Pass	HydroTest 1370 psf/5s Pass	End Condition
BSM-0941	Heat	NPS 24 TRUE40 0.688 in. WT	13	DRL	171.20	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	Plain End

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-0941	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.19	0.89	0.007	0.003	0.23	0.04	0.07	0.02	0.05	-	-	-	0.0003	-	-
		Product	0.20	0.87	0.009	0.008	0.25	0.04	0.08	0.02	0.04	0.002	0.001	0.001	0.0001	0.37	0.37

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %	
					Pass	Longitudinal; 38.1mm x WT					% Shear
BSM-0941	Heat	Ferrite & Pearlite	76	Pass	Pass	41,000	69,000	0.59	54		
Heat	Test Standard	Impact Test Sample Details	Temp $^{\circ}$ C	Impact Energy			Lateral Expansion mm	AVG			
				J	J	AVG					
BSM-0941	-	-	-	-	-	-	-	-	-		

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Paul Sowden
 2013 JUL 05

Paul Sowden, T.T.
 Assistant QA Manager