



# Mill Test Certificate

**Bri-Steel Manufacturing Inc.**  
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
 Tel: 001 (780) 469-6603  
 Fax: 001 (780) 469-6986  
 www.brichemsteel.com

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0944** Product Size: **NPS 24 TRUE40** Production Date: **May 29, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG <API> 5L-0898 API 5L GR B PSL1 ASTM/ASME A/SA106 GR B A/SA53 GR B NPS 24 TRUE40 0.688 inchWT HEAT BSM-0944 (PIPE # LENGTH MASS) 171.2lb/ft NDE 1370 PSI SMLS NACE MR0175 2013/05 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu$ R/hr	Res. Mag. Gauss	Visual Insp.	OD*	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 1370 psi/5s	End Condition	
BSM-0944	Heat	NPS 24 TRUE40 0.688 in.WT	26	DRL	171.20	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	Plain End	

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (llw)	CE (CSA)
BSM-0944	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.18	0.88	0.007	0.004	0.25	0.04	0.09	0.02	0.05	-	-	-	-	0.0003	-
		Product	0.21	0.87	0.009	0.006	0.26	0.04	0.10	0.02	0.05	0.002	0.001	0.001	0.0001	0.38	0.39

Mechanical Properties												
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %	Lateral Expansion		
BSM-0944	Heat	Ferrite & Pearlite	74	Pass	Longitudinal; 38.1mm x WT	37,300	65,500	0.57	51	mm	mm	mm
Heat	Test Standard	Impact Test Sample Details	Temp $^{\circ}$ C	J	J	J	AVG	%	AVG	mm	mm	mm
BSM-0944	-	-	-	-	-	-	-	-	-	-	-	-

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

\*OD Tolerances as per API

Mill Test Certificate approved by:

*Paul Sowden*  
 2013 JUN 07

Paul Sowden, T.T.  
 Assistant QA Manager