



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0948** Product Size: **NPS 14 SCH 120** Production Date: **May 30, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SA106-2011 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG ASTM/ASME A/SA106 GR B A/SA53 GR B NPS 14 SCH 120 1.094 inchWT HEAT BSM-0948 (PIPE # LENGTH MASS) 150.7lb/ft NDE SMIS NACE MR0175 2013/05 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	WT	UT	UT	ET	HydroTest	End Condition
BSM-0948	Heat	NPS 14 SCH 120 1.094 in.WT	1	DRL	150.70	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	---	Plain End

Chemical Analysis (wt%)																		
Heat	Steelmaking Method	Analysis		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIV)	CE (CSA)
BSM-0948	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	Product	0.20	0.93	0.015	0.003	0.30	0.06	0.08	0.01	0.03	0.003	0.002	0.001	0.0003	-	-
				0.23	0.95	0.017	0.007	0.31	0.06	0.04	0.02	0.02	0.003	0.001	0.001	0.0001	0.41	0.42

Mechanical Properties													
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %				
BSM-0948	Heat	Ferrite & Pearlite	76	Pass	Longitudinal; 19.1mm x WT	44,100	69,500	0.63	43				
Heat	Test	Impact Test Sample Details	Temp $^{\circ}$ C	Impact Energy		% Shear		Lateral Expansion					
BSM-0948	Standard	-	-	J	J	J	AVG	%	AVG	mm	mm	mm	AVG

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Paul Sowden
 2013 JUN 03

Paul Sowden, T.T.
 Assistant QA Manager