



Bri-Steel Manufacturing Inc.
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Mill Test Certificate

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0952** Product Size: **NPS 24 TRUE80** Production Date: **May 30, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG ASTM/ASME A/SA106 GR B/C A/SA53 GR B NPS 24 TRUE80 1.219 inchWT HEAT BSM-0952 (PIPE # LENGTH MASS) 296.4lb/ft NDE SM1S NACE MR0175 2013/05 MADE IN CANADA.**

Product Details					Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	UT	UT	ET	HydroTest	End		
BSM-0952	Heat	NPS 24 TRUE80 1.219 in. WT	2	DRL	296.40	µR/hr	Gauss	Insp.	Pass	OD**	WT	ASTM E213	ASTM E309	*	Plain End
						<5	<20	Pass	Pass	Pass	Pass	Pass	Pass		

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0952	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.22	0.93	0.011	0.004	0.30	0.04	0.10	0.01	0.04	0.006	0.002	0.001	0.0004	-	-
		Product	0.20	0.91	0.019	0.003	0.31	0.04	0.06	0.01	0.03	0.005	0.002	0.001	0.0001	0.37	0.38

Mechanical Properties												
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rt0.5)	Tensile (Rm)	Y/T	Elongation (A)			
BSM-0952	Heat	Ferrite & Pearlite	HRBW	Pass	50mm GL	psi	psi	(Rt0.5/Rm)	%			
			78		Longitudinal; 19.1mm x WT	43,300	71,000	0.61	48			
Heat	Test Standard	Impact Test	Temp	Impact Energy	% Shear	Lateral Expansion	AVG	mm	mm	mm	mm	AVG
BSM-0952	-	Sample Details	°C	J	%	mm	mm	mm	mm	mm	mm	AVG
			-	-	-	-	-	-	-	-	-	-

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.
- Note that this product was hydrotested to 1000 psi for 5 seconds.
- **OD Tolerances as per API

Mill Test Certificate approved by:

Paul Sowden

2013 JUN 05
 Paul Sowden, T.T.
 Assistant QA Manager