



**Bri-Steel Manufacturing Inc.**  
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## Mill Test Certificate

Product: **Seamless Carbon Steel Pipe**

Product Heat Number: **BSM-0954**

Product Size: **NPS 24 TRUE80**

Production Date: **May 30, 2013**

Production Method: **Hot Expansion**

Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SAA106-2011 Grade B/C NDE, A/SAS3-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings:

**BRI-STEEL MFG ASTM/ASME A/SAA106 GR B/C A/SAS3 GR B NPS 24 TRUE80 1.219 inchWT HEAT BSM-0954 (PIPE # LENGTH MASS) 296.4lb/ft NDE SMILS NACE MR0175 2013/05 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End Condition	
BSM-0954	Heat	NPS 24 TRUE80 1.219 in. WT	1	DRL	296.40 lb/ft	<5 µR/hr	<20 Gauss	Pass	Pass	Pass	Pass	Pass	Pass	*	
														Plain End	

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-0954	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.21	0.85	0.016	0.004	0.28	0.05	0.07	0.01	0.03	0.005	0.002	0.001	0.0002	-	-
		Product	0.23	0.91	0.009	0.004	0.31	0.04	0.09	0.01	0.04	0.004	0.002	0.001	0.0001	0.40	0.41

Mechanical Properties														
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %				
					Pass	Longitudinal; 19.1mm x WT				% Shear	AVG	mm	mm	AVG
BSM-0954	Heat	Ferrite & Pearlite	81	Pass	50,000	72,500	50,000	72,500	0.69	-	43			
BSM-0954	Heat	Test Standard	-	Impact Test Sample Details	Temp °C	Impact Energy		%	%	AVG	mm	mm	mm	AVG
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**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SAA106-2011, A/SAS3-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

\*Note that this product was hydrotested to 1000 psi for 5 seconds.

Mill Test Certificate approved by:

*Paul Sowden*

2013 JUN 05

Paul Sowden, T.T.  
 Assistant QA Manager