



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0957** Product Size: **NPS 24 TRUE80** Production Date: **June 3, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG ASTM/ASME A/SA106 GR B/C A/SA53 GR B NPS 24 TRUE80 1.219 inchWT HEAT BSM-0957 (PIPE # LENGTH MASS) 296.4lb/ft NDE SMLS NACE MR0175 2013/06 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	FT	HydroTest	End	
BSM-0957	Heat	NPS 24 TRUE80 1.219 in.WT	1	DRL	lb/ft 296.40	µR/hr <5	Gauss <20	Insp. Pass	Pass	Pass	Pass	Pass	Pass	Condition Plain End	

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	NI	V	Ti	Nb	B	CE	CE
BSM-0957	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.21	0.85	0.016	0.004	0.28	0.05	0.07	0.01	0.03	0.005	0.002	0.001	0.0002	-	-
		Product	0.19	0.80	0.009	0.002	0.27	0.06	0.06	0.02	0.03	0.003	0.001	0.001	0.0001	0.35	0.35

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rt0.5)	Tensile (Rm)	Y/T	Elongation (A)
BSM-0957	Heat	Ferrite & Pearlite	HRBW	Pass	50mm GL	Longitudinal: 19.1mm x WT	psi	psi	(Rt0.5/Rm)	%
			75				46,000	71,000	0.65	53
Heat	Test Standard	Impact Test	Temp	Impact Energy		% Shear		Lateral Expansion		AVG
BSM-0957	-	Sample Details	°C	J	J	J	%	%	mm	mm
			-	-	-	-	-	-	-	-

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
 ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
 ✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.
 *Note that this product was hydrotested to 1000 psi for 5 seconds.

Kent Dechant
 2013 June 10

Kent Dechant, P.Eng.
 Manager of Quality and R&D

Mill Test Certificate approved by: