



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0961** Product Size: **NPS 24 TRUE80** Production Date: **June 4, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SA106-2011 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG ASTM/ASME A/SA106 GR B A/SA53 GR B NPS 24 TRUE80 1.219 inchWT HEAT BSM-0961 (PIPE # LENGTH MASS) 296.4lb/ft NDE SMLS NACE MR0175 2013/06 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End	
BSM-0961	Heat	NPS 24 TRUE80 1.219 in.WT	3	DRL	lb/ft	µR/hr	Gauss	Insp.	Pass	Pass	Pass	Pass	Pass	Plain End	
					296.40	<5	<20	Pass	Pass	Pass	Pass	Pass	*		

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0961	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.22	0.93	0.011	0.004	0.30	0.04	0.10	0.01	0.04	0.006	0.002	0.001	0.0004	-	-
		Product	0.20	0.88	0.016	0.003	0.30	0.04	0.06	0.01	0.03	0.005	0.002	0.001	0.0001	0.36	0.37

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rt0.5)	Tensile (Rm)	V/T	Elongation (A)
BSM-0961	Heat	Ferrite & Pearlite	HRBW	Pass	50mm GL	psi	psi	(Rt0.5/Rm)	%
			78	Pass	Longitudinal; 19.1mm x WT	45,700	69,500	0.66	47
Heat	Test	Impact Test	Temp	Impact Energy	% Shear	Lateral Expansion	AVG		
BSM-0961	Standard	Sample Details	%C	J	%	mm	AVG		
			-	J	-	mm	AVG		

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
 ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
 ✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.
 *Note that this product was hydrotested to 1000 psi for 5 seconds.

Mill Test Certificate approved by:

 2013 June 12

Kenton Dechant, P.Eng.
 Manager of Quality and R&D