



Mill Test Certificate

Bri-Steel Manufacturing Inc.
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0985** Product Size: **NPS 30 XS** Production Date: **June 11, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SA106-2011 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG <API> 5L-0898 API 5L GR B PS11 ASTM/ASME A/SA106 GR B A/SA53 GR B NPS 30 XS 0.5 inchWT HEAT BSM-0985 (PIPE # LENGTH MASS) 157.5lb/ft NDE 800 PSI SMLS NACE MR0175 2013/06 MADE IN CANADA.**

Product Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-0985	Heat	NPS 30 XS 0.5 in. WT	6	DRL	157.50 lb/ft	µR/hr	Gauss	Insp.	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0985	Blast Furnace: EAF; Ladle Refining; Vacuum Degas: Fully Killed	Heat	0.19	0.87	0.017	0.010	0.23	0.06	0.08	0.01	0.05	-	-	-	-	0.0003	-
		Product	0.19	0.87	0.020	0.012	0.23	0.06	0.09	0.02	0.04	0.004	0.001	0.001	0.0002	0.36	0.36

Mechanical Properties													
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rt0.5)	Tensile (Rm)	Y/T	Elongation (A)				
BSM-0985	Heat	Ferrite & Pearlite	HRBW	Pass	50mm GL	psi	psi	(Rt0.5/Rm)	%				
			74		Longitudinal: 38.1mm x WT	43,800	68,500	0.64	47				
Heat	Test Standard	Impact Test	Temp	Impact Energy	% Shear	Lateral Expansion							
BSM-0985	-	Sample Details	°C	J	%	mm							
			-	J	%	mm							
			-	J	%	mm							
			-	AVG	AVG	AVG							

- Additional Details:
- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
 - ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
 - ✓ No weld repairs have been performed on this product.
 - ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 - ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

2613 JUN 18

Paul Sowden, T.T.
 Assistant QA Manager