



# Mill Test Certificate

**Bri-Steel Manufacturing Inc.**  
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0997** Product Size: **NPS 18 TRUE40** Production Date: **June 19, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG <API> 5L-0898 API 5L GR B PSL1 ASTM/ASME A/SA106 GR B/C A/SA53 GR B NPS 18 TRUE40 0.562 inchWT HEAT BSM-0997 (PIPE # LENGTH MASS) 104.8lb/ft NDE 1330 PSI SMLS NACE MR0175 2013/06 MADE IN CANADA.**

Product Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD*	UT	UT	ET	HydroTest	End Condition
BSM-0997	Heat	NPS 18 TRUE40 0.562 in. WT	15	DRL	104.80	µR/hr	Gauss	Insp.	Pass	Pass	Pass	Pass	Pass	Plain End

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-0997	Blast Furnace; EAF; Ladle Refining; Vacuum Degass, Fully Killed	Heat	0.20	0.94	0.013	0.005	0.30	0.05	0.10	0.04	0.04	0.004	0.002	0.001	0.0002	-	-
		Product	0.21	0.94	0.020	0.005	0.30	0.05	0.06	0.01	0.03	0.005	0.002	0.001	0.0003	0.39	0.40

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rt0.5)	Tensile (Rm)	Y/T	Elongation (A)
BSM-0997	Heat	Ferrite & Pearlite	HRBW	Pass	50mm GL	psi	psi	(Rt0.5/Rm)	%
			82		Longitudinal; 38.1mm x WT	54,000	75,000	0.72	46
Heat	Test Standard	Impact Test	Temp	Impact Energy	% Shear	Lateral Expansion			
BSM-0997	-	Sample Details	°C	J	%	mm	mm	mm	mm
			-	-	-	-	-	-	-

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*Robert Smith*  
 2013 JUN 25

Paul Sowden, T.T.  
 Assistant QA Manager

\*OD Tolerances as per API