



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-1012** Product Size: **NPS 18 TRUE80** Production Date: **June 24, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG ASTM/ASME A/SA106 GR B/C A/SA53 GR B NPS 18 TRUE80 0.94 inchWT HEAT BSM-1012 (PIPE # LENGTH MASS) 170.8lb/ft NDE SMILS NACE MR0175 2013/06 MADE IN CANADA.**


Product Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End Condition
BSM-1012	Heat	NPS 18 TRUE80 0.94 in.WT	1	DRL	170.80 lb/ft	<5 µR/hr	<20 Gauss	Insp. Pass	Pass	Pass	Pass	Pass	*	Plain End

Chemical Analysis (wt%)																		
Heat	Steelmaking Method	Analysis		C	Min	P	S	SI	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-1012	Blast Furnace: EAF; Ladle Refining; Vacuum Degas: Fully Killed	Heat	Product	0.20	0.92	0.011	0.003	0.31	0.04	0.04	0.01	0.02	0.003	0.003	0.001	0.0004	(IIV)	(CSA)
				0.22	0.84	0.012	0.006	0.31	0.04	0.06	0.01	0.02	0.003	0.002	0.001	0.0003	0.38	0.39

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rt0.5)	Tensile (Rm)	Y/T	Elongation (A)
BSM-1012	Heat	Ferrite & Pearlite	HRBW	Pass	50mm GL	Longitudinal: 19.1mm x WT	psi	psi	(Rt0.5/Rm)	%
			77				50,500	75,500	0.67	46
Heat	Test	Impact Test	Temp	Impact Energy		% Shear		Lateral Expansion		AVG
BSM-1012	Standard	Sample Details	9C	J	J	J	AVG	AVG	mm	mm
			-	-	-	-	-	-	-	-

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by: 
 Paul Sowden, T.T.
 Assistant QA Manager
 2013 JUL 02

*Note that this product was hydrotested to 1000 psi for 5 seconds.