



# Mill Test Certificate

**Bri-Steel Manufacturing Inc.**  
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-1053** Product Size: **NPS 18 STD** Production Date: **July 8, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG <API> 5L-0898 API 5L GR B PSL1 ASTM/ASME A/SA106 GR B/C A/SA53 GR B NPS 18 STD 0.375 inchWT HEAT BSM-1053 (PIPE # LENGTH MASS) 70.59lb/ft NDE 1000 PSI SMILS NACE MR0175 2013/07 MADE IN CANADA.**

Product Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu$ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT	ET	HydroTest	End Condition
BSM-1053	Heat	NPS 18 STD 0.375 in. WT	3	DRL	70.59	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	32.5" Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-1053	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.20	0.91	0.010	0.010	0.25	0.04	0.06	0.01	0.04	-	-	-	0.0004	-	-
		Product	0.21	0.91	0.015	0.011	0.26	0.04	0.08	0.01	0.04	0.004	0.001	0.001	0.0003	0.38	0.39

Mechanical Properties																
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)	Elongation (A) %							
BSM-1053	Heat	Ferrite & Pearlite	75	Pass	Longitudinal; 38.1mm x WT	45,200	70,000	0.65	44							
Heat	Test Standard	Impact Test Sample Details	Temp $^{\circ}$ C	J	J	J	AVG	%	%	%	AVG	mm	mm	mm	mm	AVG
BSM-1053	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed, ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*Paul Sowden*

2013 JUL 10

Paul Sowden, T.T.  
 Assistant QA Manager