



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-1104** Product Size: **NPS 20 STD** Production Date: **July 23, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG <API> 5L-0898 API 5L GR B PSL1 ASTM/ASME A/SA106 GR B/C A/SA53 GR B NPS 20 STD 0.375 inchWT HEAT BSM-1104 (PIPE # LENGTH MASS) 78.6lb/ft NDE 900 PSI SMIS NACE MR0175 2013/07 MADE IN CANADA.**

Product Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-1104	Heat	NPS 20 STD 0.375 in. WT	25	DRL	lb/ft	µR/hr	Gauss	Insp.	Pass	Pass	Pass	Pass	900 psi/5s	32.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-1104	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.19	0.92	0.010	0.009	0.25	0.04	0.06	0.01	0.04	-	-	-	0.0003	-	-
		Product	0.22	0.91	0.024	0.015	0.25	0.06	0.04	0.01	0.04	0.007	0.003	0.001	0.0004	0.39	0.40

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rt0.5)	Tensile (Rm)	Y/T	Elongation (A)
BSM-1104	Heat	Ferrite & Pearlite	HRBW	Pass	50mm GL	psi	psi	(Rt0.5/Rm)	%
			76		Longitudinal; 38.1mm x WT	44,400	73,000	0.61	45
Heat	Test Standard	Impact Test	Temp	Impact Energy	% Shear	Lateral Expansion			
BSM-1104	-	Sample Details	°C	J	%	mm	mm	mm	AVG
			-	-	-	-	-	-	-

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Paul Sowden

2013 JUL 30

Paul Sowden, T.T.
 Assistant QA Manager