



Mill Test Certificate

Bri-Steel Manufacturing Inc.
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.brichemsteel.com

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-1117** Product Size: **NPS 20 TRUE40** Production Date: **July 29, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SAA106-2011 Grade B/C NDE, A/SAS3-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG <API> 5L-0898 API 5L GR B PSL1 ASTM/ASME A/SAA106 GR B/C A/SAS3 GR B NPS 20 TRUE40 0.594 inchWT HEAT BSM-1117 (PIPE # LENGTH MASS) 122.9lb/ft NDE 1400 PSI SMLS NACE MR0175 2013/07 MADE IN CANADA.**

Product Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End Condition
BSM-1117	Heat	NPS 20 TRUE40 0.594 in.WT	6	DRL	lb/ft	µR/hr	Gauss	Insp.	Pass	Pass	Pass	Pass	Pass	Plain End
					122.90	<5	<20	Pass						

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-1117	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.20	0.92	0.014	0.007	0.26	0.05	0.08	0.01	0.05	-	-	-	0.0003	-	-
		Product	0.20	0.90	0.012	0.010	0.26	0.04	0.08	0.01	0.03	0.005	0.001	0.001	0.0003	0.37	0.38

Mechanical Properties													
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rt0.5)	Tensile (Rm)	Y/T	Elongation (A)			
BSM-1117	Heat	Ferrite & Pearlite	HRBW	Pass	50mm GL	Longitudinal; 38.1mm x WT	psi	psi	(Rt0.5/Rm)	%			
			76				47,900	73,000	0.66	50			
Heat	Test Standard	Impact Test	Temp	Impact Energy		% Shear		Lateral Expansion					
BSM-1117	-	Sample Details	°C	J	J	J	%	%	AVG	mm	mm	mm	AVG
			-	-	-	-	-	-	-	-	-	-	-

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SAA106-2011, A/SAS3-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

2013 AUG 01

Paul Sowden, T.T.
 Assistant QA Manager