



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-1178** Product Size: **NPS 14 SCH 120** Production Date: **August 23, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SAA106-2011 Grade B/C NDE, A/SAS5-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG ASTM/ASME A/SAA106 GR B/C A/SAS5 GR B NPS 14 SCH 120 1.094 inchWT HEAT BSM-1178 (PIPE # LENGTH MASS) 150.7lb/ft NDE SMLS NACE MR0175 2013/08 MADE IN CANADA.**

Product Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger	Res Mag.	Visual	OD	UT	UT	ET	HydroTest	End Condition
BSM-1178	Heat	NPS 14 SCH 120 1.094 in. WT	4	DRL	150.70	µR/hr	Gauss	Insp.	Pass	Pass	Pass	Pass	Pass	Plain End

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-1178	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.20	0.93	0.015	0.003	0.30	0.06	0.08	0.01	0.03	0.003	0.002	0.001	0.0003	-	-
		Product	0.20	0.89	0.012	0.003	0.32	0.05	0.07	0.01	0.03	0.003	0.002	0.001	0.0001	0.37	0.38

Mechanical Properties														
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %				
BSM-1178	Heat	Ferrite & Pearlite	79	Pass	50mm GL	Longitudinal; 19.1mm x WT	50,000	71,500	0.70	48				
Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy		% Shear		Lateral Expansion						
BSM-1178	-	-	-	J	J	J	AVG	%	AVG	mm	mm	mm	mm	AVG

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SAA106-2011, A/SAS5-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Paul Sowden

2013 AUG 29

Paul Sowden, T.T.
 Assistant QA Manager