



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-1183 Product Size: 20 TRUE 80 Production Date: Aug 26, 2013
 Production Method: Hot Expansion Product Heat Treatment: As-rolled Certificate No.: MTR- 000009
 Product Standards: ASME B36.10-2004, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010

Product Markings: NPS 20 TRUE 80 1.031 INCHWT SMLS 2013/08 NDE
 HEAT BSM-1183 (PIPE # LENGTH MASS) 208.9lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details										Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest	End Condition					
BSM-1183	Heat	NPS 20 TRUE 80 1.031in. WT	6	DRL	208.9	<5	<5	Pass	Pass	Pass	Pass	Pass	*	Plain End					

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)
BSM-1183	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.19	0.90	0.015	0.004	0.32	0.05	0.05	0.01	0.02	0.003	0.002	0.001	0.00001	-	-
		Product	0.21	0.90	0.016	0.007	0.29	0.05	0.04	0.01	0.02	0.003	0.002	0.001	0.00001	0.38	0.38

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-1183	Heat	Ferrite & Pearlite	78 HRBW	Pass	Longitudinal; 19.05 mm x WT	49,200	73,500	0.67	48

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy				% Shear				Lateral Expansion					
				J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG		
BSM-1183	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011 Grade B/C A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

* Note that this product was hydrotested to 1000 psi for 5 seconds.

Mill Test Certificate approved by:

2013 Aug 29

Kenton Dechant, P.Eng.
 Manager of Quality and R&D