




# Mill Test Certificate

Bri-Steel Manufacturing Inc.  
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Product: Seamless Carbon Steel Pipe      Product Heat Number: BSM-1250      Product Size: 20 XS      Production Date: Sep 16, 2013  
 Production Method: Hot Expansion      Product Heat Treatment: As-rolled      Certificate No.: MTR- 000455  
 Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010

Product Markings  <API> 5L-0898 API SPEC 5L NPS 20 XS 0.500 INCHWT GR B PSL1 SMIS 2013/09 NDE 1200PSI  
 HEAT BSM-1250 (PIPE # LENGTH MASS) 104.1lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu$ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 1200 PSI/ 5 s	End Condition	
BSM-1250	Heat	NPS 20 XS 0.500in. WT	6	DRL	104.1	<5	<5	Pass	Pass	Pass	Pass	-	Pass	34° Bevel	

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IW)	CE(CSA)
BSM-1250	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.19	0.85	0.020	0.011	0.28	0.07	0.01	0.04	0.04	0.003	0.003	0.001	0.0002	-	-
		Product	0.23	0.89	0.014	0.009	0.32	0.06	0.01	0.01	0.04	0.003	0.003	0.001	0.0002	0.40	0.40

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-1250	Heat	Ferrite & Pearlite	78 HRBW	Pass	Longitudinal: 38.1 mm x WT	44,600	74,500	0.60	41


Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy				% Shear				Lateral Expansion					
				J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG		
BSM-1250	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:  
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A/SA106-2011 Grade B/C A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.  
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.  
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

  
 2013 SEP 19

Paul Sowden, T.T.  
 Assistant QA Manager