




Mill Test Certificate

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-1385** Product Size: **NPS 16 STD** Production Date: **November 8, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled** MTR **578**

Product Standards: **ASME B36.10-2004, A/SAS33-2011 Grade 6, ASTM/ASME A/SAS106-2011 Grade B NDE, A/SAS3-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings:  **NPS 16 STD 0.375INCH WT SMLS NDE 2013/11 PAULSEN PIPE PO# 10330**

HEAT BSM 1385(PIPE# LENGTH WEIGHT)62.5LB/FT ASTM/ASME A/SAS33 GR 6 A/SAS106 GR B A/SAS3 GR B NACE MR0175/MR0103

MADE IN CANADA

Product Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res.Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest	End Condition
BSM-1385	Heat	NPS 16 STD	0.375 in.WT	5	DRL	62.58	<5	<20	Pass	Pass	Pass	Pass	--	32.5" Bevel

Chemical Analysis (wt%)																			
Heat	Steelmaking Method	Analysis	C	Min	P	S	SI	Cr	Cu	Mo	NI	V	TI	Nb	B	CE	CE		
			Heat	0.14	1.15	0.016	0.001	0.20	-	-	-	-	-	-	-	-	-	(IHW)	(CSA)
			Product	0.14	1.18	0.020	0.002	0.23	0.02	0.01	0.01	0.01	0.002	0.001	0.001	0.0001	0.34	0.32	

Mechanical Properties															
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %	Lateral Expansion mm	AVG			
					50mm GL	38.1mm x WT									
BSM-1385	Heat	Ferrite & Pearlite	73	Pass	Longitudinal;	46,000	68,500	0.67	44						
Heat	Test Standard	Impact Test Sample Details	Temp $^{\circ}$ C	Impact Energy		% Shear	AVG	mm	Lateral Expansion mm	AVG					
				J	J						%	mm	mm		
BSM-1385	A/SAS333	CVN Longitudinal (X-Y) 10X8	-45 $^{\circ}$ C	236	172	191	199	100	100	100	100	-	1.98	2.11	2.05

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SAS33-2011, A/SAS106-2011, A/SAS3-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:


 2013 NOV 08

Paul Sowden, T.T.
 Assistant QA Manager