



# Mill Test Certificate

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-1451** Product Size: **NPS 36 STD** Production Date: **December 5, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled** MTR: **656**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **<API> 5L-0898 API SPEC 5L NPS 36 STD 0.375 INCHWT GR B PSL1 SMLS 2013/12 NDE 600PSI** **MADE IN CANADA**

**HEAT BSM-1451 (PIPE # LENGTH MASS) 142.7lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103**

Product Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger μR/hr	Res. Mag. Gauss	Visual Insp.	OD *	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 500 psi/5s	End Condition
BSM-1451	Heat	NPS 36 STD 0.375 In.WT	5	DRL	142.70	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-1451	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.17	0.85	0.008	0.005	0.22	0.04	0.07	0.01	0.04	-	-	-	0.0003	-	-
		Product	0.20	0.87	0.009	0.004	0.24	0.04	0.08	0.01	0.04	0.002	0.001	0.001	0.0003	0.36	0.37

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %	
BSM-1451	Heat	Ferrite & Pearlite	75	Pass	Longitudinal; 38.1mm x WT	41,600	69,000	0.60	4.1	
Heat	Test Standard	Impact Test Sample Details	Temp °C	J	Impact Energy J	% Shear	AVG	mm	Lateral Expansion mm	AVG
BSM-1451	-	-	-	-	-	-	-	-	-	-

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*Paul Sowden*  
2013 DEC 05

Paul Sowden, T.T.  
Assistant QA Manager

\*OD Tolerances as per API