



Bri-Steel Manufacturing Inc.
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Mill Test Certificate

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-1482** Product Size: **NPS 14 STD** Production Date: **December 23, 2013**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled** MTR: **689**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, A/SA333-2011 Grade 6, ASTM/ASME A/SA106-2011 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **<API> 5L-0898 API SPEC 5L NPS 14 STD 0.375 INCHWT GR B PSL1 SMLS 2013/12 NDE 1300PSI** **MADE IN CANADA**



HEAT BSM-1482 (PIPE LENGTH WEIGHT) 54.57lb/ft ASTM/ASME A/SA333 GR 6 A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103

Product Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	WT	UT	UT	ET	Hydro Test	End
BSM-1482	Heat	NPS 14 STD 0.375 in. WT	13	DRL	54.57 lb/ft	µR/hr	Gauss	Insp.	Pass	Pass	Pass	Pass	Pass	1300 psi/5s	Condition
						<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-1482	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.14	1.07	0.009	0.003	0.27	0.06	0.05	-	0.05	-	0.003	-	-	(IIW)	(CSA)
	Product	Product	0.16	1.09	0.010	0.003	0.28	0.06	0.05	0.01	0.05	0.003	0.005	0.001	0.0003	0.36	0.36

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rt0.5)	Tensile (Rm)	Y/T	Elongation (A)
					HRBW	50mm GL				
BSM-1482	Heat	Ferrite & Pearlite	74	Pass	Longitudinal; 38.1mm x WT	52,500	67,500	0.78	45	

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy			% Shear			Lateral Expansion					
				J	J	J	%	%	%	mm	mm	mm	mm	mm	
BSM-1482	A/SA333	CVN Longitudinal (X-Y) 10x8	-45°C	224	220	238	227	85	80	90	85	-	-	-	-

- Additional Details:**
- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA333-2011, A/SA106-2011, A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.
 - ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
 - ✓ No weld repairs have been performed on this product.
 - ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 - ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Paul Sowden
 2013 DEC 23

Paul Sowden, T.T.
 Assistant QA Manager