



# Mill Test Certificate

Bri-Steel Manufacturing Inc.  
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Product: Seamless Carbon Steel Pipe

Product Heat Number: BSM-1509

Product Size: 24 XS

Product Treatment: As-rolled

Production Date: Jan 04, 2014

Certificate No.: MTR- 000730

Production Method: Hot Expansion

Product Heat Treatment: As-rolled

Production Date: Jan 04, 2014

Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010

Product Markings



<API> 5L-0898 API SPEC 5L NPS 24 XS 0.500 INCHWT GR B PSL1 SMIS 2014/01 NDE 1000PSI  
HEAT BSM-1509 (PIPE # LENGTH MASS) 125.5lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details						Non-Destructive Testing								
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 1000 PSI/ 5 s	End Condition
BSM-1509	Heat	NPS 24 XS 0.500in. WT	5	DRL	125.5	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)
			Heat	0.19	0.88	0.014	0.010	0.20	0.04	0.06	0.01	0.03	0.003				0.0004
BSM-1509	Blast Furnace; EAF; ladle Refining; Vacuum Degass; Fully Killed	Product	0.19	0.89	0.012	0.009	0.22	0.04	0.06	0.01	0.03	0.003	0.001	0.001	0.0002	0.36	0.36

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rt0.5)	Tensile (Rm)	Y/T	Elongation (A)
BSM-1509	Heat	Ferrite & Pearlite	74 HRBW	Pass	50mm GL	psi	psi	(Rt0.5/Rm)	%
					Longitudinal; 38.1 mm x WT	50,500	71,000	0.71	37

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy					Lateral Expansion				
				J	J	J	AVG	%	mm	mm	mm	mm	AVG
BSM-1509	-	-	-	-	-	-	-	-	-	-	-	-	-

## Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A/SA106-2011 Grade B/C A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*Paul Sowden*  
2013 JAN 9

Paul Sowden, T.T.  
Assistant QA Manager