



# Mill Test Certificate

Bri-Steel Manufacturing Inc.  
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-1575 Product Size: 20XS Production Date: Jan 28, 2014  
Production Method: Hot Expansion Product Heat Treatment: As-rolled Certificate No.: MTR- 000808  
Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B PSL1, ASTM/ASME A/SA106-2013 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010

## Product Markings



<API> 5L-0898 API SPEC 5L NPS 20 XS 0.500 INCHWT GR B PSL1 SMLS 2014/01 NDE 1200PSI  
HEAT BSM-1575 (PIPE # LENGTH MASS) 104.1lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details					Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 1200 PSI/ 5 s	End Condition
BSM-1575	Heat	NPS 20 XS 0.500in. WT	2	DRL	104.1	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

## Chemical Analysis (wt%)

Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)
BSM-1575	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.19	0.84	0.017	0.015	0.23	0.08	0.01		0.04						-
		Product	0.22	0.91	0.027	0.009	0.26	0.07	0.01	0.00	0.04	0.003	0.003	0.001	0.0002	0.39	0.39

## Mechanical Properties

Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-1575	Heat	Ferrite & Pearlite	79 HRBW	Pass	Longitudinal; 38.1 mm x WT	44,000	75,000	0.59	43

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy				% Shear				Lateral Expansion			
				J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
BSM-1575	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

## Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A/SA106-2013 Grade B/C A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

2014 JAN 30

Paul Sowden, T.T.  
Assistant QA Manager