



## Mill Test Certificate

Bri-Steel Manufacturing Inc.  
2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
Tel: 001 (780) 469-6603  
Fax: 001 (780) 469-6986  
www.brichemsteel.com

Product: Seamless Carbon Steel Pipe

Product Heat Number: BSM-1576

Product Size: 20XS

Production Date: Jan 28, 2014

Production Method: Hot Expansion

Product Heat Treatment: As-rolled

Certificate No.: MTR- 000889

Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B PSL1, ASTM/ASME A/SA106-2013 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010

Product Markings



<API> 5L-0898 API SPEC 5L NPS 20 XS 0.500 INCHWT GR B PSL1 SMIS 2014/01 NDE 1200PSI  
HEAT BSM-1576 (PIPE # LENGTH MASS) 104.1lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details					Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu R/hr$	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 1200 PSI/ 5 s	End Condition
BSM-1576	Heat	NPS 20 XS 0.500in. WT	5	DRL	104.1	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

Chemical Analysis (wt%)																		
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IW)	CE(CSA)	
		Heat	0.19	0.85	0.020	0.011	0.28	0.07	0.01		0.04						-	-
		Product	0.21	0.90	0.019	0.012	0.30	0.07	0.01	0.00	0.04	0.003	0.003	0.001	0.0002	0.38	0.38	
BSM-1576	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed																	

Mechanical Properties					Tension Test 50mm GL					Yield (Rt0.5) psi					Tensile (Rm) psi					V/T (Rt0.5/Rm)					Elongation (A) %				
Heat	Test Type	Microstructure	Hardness	Flattening Test	Longitudinal; 38.1 mm x WT					44,100					75,500					0.58					43				
BSM-1576	Heat	Ferrite & Pearlite	78 HRBW	Pass																									

Heat	Test	Standard	Impact Test Sample Details	Temp °C	Impact Energy J					% Shear					Lateral Expansion mm					AVG				
BSM-1576	-	-	-	-	J	J	J	AVG	-	%	%	%	AVG	-	mm	mm	mm	mm	mm	AVG	-	-	-	-

### Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A/SA106-2013 Grade B A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

2014 Feb 25

Kenton Dechant, P. Eng.  
Manager of Quality and R&D



## Mill Test Certificate

Bri-Steel Manufacturing Inc.  
2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
Tel: 001 (780) 469-6603  
Fax: 001 (780) 469-6986  
www.brichemsteel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-1576 Product Size: 20XS Production Date: Jan 28, 2014  
Production Method: Hot Expansion Product Heat Treatment: As-rolled Certificate No.: MTR- 000890  
Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B/X42 PSL1, ASTM/ASME A/SA106-2013 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010

### Product Markings



<API> 5L-0898 API SPEC 5L NPS 20 XS 0.500 INCHWT GR B/X42 PSL1 SMLS 2014/01 NDE 1890PSI  
HEAT BSM-1576 (PIPE # LENGTH MASS) 104.1lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details					Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger $\mu R/hr$	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 1890 PSI/ 5 s	End Condition
BSM-1576	Heat	NPS 20 XS 0.500in. WT	5	DRL	104.1	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)
BSM-1576	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.19	0.85	0.020	0.011	0.28	0.07	0.01		0.04					-	-
		Product	0.21	0.90	0.019	0.012	0.30	0.07	0.01	0.00	0.04	0.003	0.003	0.001	0.0002	0.38	0.38

Mechanical Properties													
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)	Elongation (A) %				
BSM-1576	Heat	Ferrite & Pearlite	78 HRBW	Pass	Longitudinal: 38.1 mm x WT	44,100	75,500	0.58	43				

Heat	Test	Impact Test Sample Details	Temp °C	Impact Energy				% Shear				Lateral Expansion			
BSM-1576	Standard	-	-	J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
				-	-	-	-	-	-	-	-	-	-	-	-

### Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A/SA106-2013 Grade B A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*Kent Dechant*  
2014 Feb 25

Kenton Dechant, P. Eng.  
Manager of Quality and R&D