



# Mill Test Certificate

Bri-Steel Manufacturing Inc.  
2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
Tel: 001 (780) 469-6603  
Fax: 001 (780) 469-6986  
www.bri-steel.com

Product: Seamless Carbon Steel Pipe

Product Heat Number: BSM-1777

Product Size: 22XS

Production Date: Apr 18, 2014

Production Method: Hot Expansion

Product Heat Treatment: As-rolled

Certificate No.: MTR- 001058

Product Standards: ASME B36.10-2004, ASTM/ASME A/SA106-2013 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010

Product Markings



NPS 22 XS 0.500 INCHWT SMLS 2014/04 NDE 1720PSI  
HEAT BSM-1777 (PIPE # LENGTH MASS) 114.8lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details					Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger $\mu R/hr$	Res. Mag. Gauss	Visual Insp.	OD	UT	UT	ET	HydroTest	End Condition
BSM-1777	Heat	NPS 22 XS 0.500in. WT	1	DRL	114.8	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)
BSM-1777	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.20	0.91	0.012	0.006	0.24	0.04	0.09	0.01	0.04				0.0007	-	-
		Product	0.20	0.91	0.010	0.006	0.25	0.04	0.10	0.01	0.04	0.003	0.002	0.001	0.0003	0.37	0.37

Mechanical Properties													
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)	Elongation (A) %				
BSM-1777	Heat	Ferrite & Pearlite	77 HRBW	Pass	Longitudinal; 38.1 mm x WT	49,600	70,000	0.71	44				

Heat	Test	Impact Test Sample Details	Temp °C	Impact Energy				% Shear				Lateral Expansion			
BSM-1777	Standard	-	-	J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
				-	-	-	-	-	-	-	-	-	-	-	-

## Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2013 Grade B/C A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

OD Tolerances as per API 5L

Mill Test Certificate approved by:

*Kenton Dechant*  
2014 May 12

Kenton Dechant, P.Eng.  
Manager of Quality and R&D