



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: Seamless Carbon Steel Pipe

Product Heat Number: BSM-1925

Product Size: 24S60

Production Date: Jul 04, 2014

Production Method: Hot Expansion

Product Heat Treatment: As-rolled

Certificate No.: MTR- 001215

Product Standards:

ASME B36.10-2004, API 5L-45th Ed. Grade B PSL1, ASTM/ASME A/SA106-2013 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010

Product Markings



<API & L/C No.> API SPEC 5L NPS 24 SCH 60 0.969 INCHWT GR B PSL1 SMIS 2014/07 NDE 1900PSI
HEAT BSM-1925 (PIPE # LENGTH MASS) 238.1lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details					Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu R/hr$	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 1900 PSI/ 5 s	End Condition
BSM-1925	Heat	NPS 24 SCH 60 0.969in. WT	2	DRL	238.1	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	Plain End

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)
BSM-1925	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.19	0.86	0.009	0.006	0.24	0.04	0.08	0.02	0.05				0.0003	-	-
		Product	0.20	0.86	0.009	0.007	0.25	0.05	0.09	0.02	0.04	0.003	0.001	0.001	0.0003	0.37	0.37

Mechanical Properties												
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)	Elongation (A) %			
BSM-1925	Heat	Ferrite & Pearlite	75 HRBW	Pass	Longitudinal; 19.05 mm x WT	41,400	66,500	0.62	47			

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy			% Shear			Lateral Expansion		
BSM-1925	-	-	-	J	J	J	AVG	%	%	AVG	mm	mm
				-	-	-	-	-	-	-	-	-

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A/SA106-2013 Grade B A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.

Mill Test Certificate approved by:

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Tonya Lam, C.E.T.
Assistant QA Manager

T. Lam July 08, 2014