Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-1929 Product Size: 24S60 Production Date: Jul 08, 2014

Production Method: Hot Expansion Product Heat Treatment: As-rolled Certificate No.: MTR- 001224

Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B PSL1, ASTM/ASME A/SA106-2013 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010

Product Markings <API & L/C No.> API SPEC 5L NPS 24 SCH 60 0.969 INCHWT GR B PSL1 SMLS 2014/07 NDE 2970PSI
HEAT BSM-1929 (PIPE # LENGTH MASS) 238.1lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details						Non-Destructive Testing								
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 2970 PSI/ 5 s	End Condition
BSM-1929	Heat	NPS 24 SCH 60 0.969in. WT	7	DRL	238.1	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	Plain End

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)
BSM-1929	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.20	0.87	0.011	0.009	0.24	0.06	0.07	0.02	0.06				0.0006	-	-
		Product	0.20	0.87	0.009	0.012	0.25	0.06	0.07	0.02	0.06	0.003	0.001	0.001	0.0003	0.37	0.37

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-1929	Heat	Ferrite & Pearlite	74 HRBW	Pass	Longitudinal; 19.05 mm x WT	39,700	64,500	0.62	44

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy				% Shear				Lateral Expansion			
				J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
BSM-1929	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:

✓We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A/SA106-2013 Grade B A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.

✓This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓No weld repairs have been performed on this product.

✓This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam July 10. 2014

Tonya Lam, C.E.T.
Assistant QA Manager