



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2986 Product Size: NPS 24 STD Production Date: Dec 12, 2016
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003087

Product Standards: ASME B36.10M-2015, API 5L-45th Ed. Grade B/X42 PSL1, ASTM/ASME A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015

Product Markings: <API & L/C No.> API SPEC 5L NPS 24 STD 0.375 INCH WT GRB/X42 PSL1 SMLS 2016/12 NDE 1180PSI
 HEAT BSM-2986 (PIPE # LENGTH MASS) 94.76lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details										Non-Destructive Testing					
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT) ASTM E114	UT ASTM E213	ET ASTM E309	HydroTest 1180PSI/ 5 s	End Condition	
BSM-2986	Heat	NPS 24 STD 0.375in. WT	8	DRL	94.76	<5	<10	Pass	Pass	Pass	N12.5 Pass	-	Pass	30° Bevel	

Chemical Analysis (wt%)																		
Heat	Test Type	Steelmaking Method	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-2986	Blast Furnace: EAF; Ladle Refining; Vacuum Degas; Fully Killed (at TPCO China)	Heat	0.21	0.92	0.006	0.007	0.26	0.03	0.01	0.01	0.01	0.001	0.001	0.001	0.0002	0.37	-	0.38
	Product		0.21	0.90	0.006	0.005	0.26	0.03	0.01	0.00	0.01	0.003	0.001	0.001	0.0005	0.37	-	0.38
			0.21	0.91	0.007	0.007	0.27	0.03	0.01	0.00	0.01	0.004	0.001	0.001	0.0001	0.37	-	0.38

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2986	Heat	Ferrite & Pearlite	78 HRBW	Pass	Longitudinal; 1.5 in. x WT	45 900	74 500	0.62	39

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-2986	-	-	-	-	-	-	-	-

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with GRX42 ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam Dec 14/2016

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager