



Mill Test Certificate

Bri-Steel Manufacturing
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3001 Product Size: NPS 20 STD Production Date: Dec 20, 2016
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003270
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. Grade B/X42 PSL1, ASTM/ASME A333-2016/SA333-2015 Grade 6 LT(M45C) A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015
 Product Markings: <API & L/C No.> API SPEC 5L NPS 20 STD 0.375 INCHWT GRB/X42 PSL1 SMLS 2016/12 NDE 1420PSI
 HEAT BSM-3001 (PIPE # LENGTH MASS) 78.71lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details		Non-Destructive Testing													
Heat	Test Type	Steelmaking Method	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT) ASTM E114	UT ASTM E213	ET ASTM E309	HydroTest 1420PSI/ 5 s	End Condition
BSM-3001	Heat	NPS 20 STD 0.375in. WT	14	DRL	78.71	<5	<10	Pass	Pass	N12.5	Pass	-	Pass	35° Bevel	

Chemical Analysis (wt%)																
Heat	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)Max	CE(CSA)
BSM-3001	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed (at TPCO China)	0.17	1.11	0.019	0.004	0.31	0.04	0.02	0.01	0.01	0.058	0.003	0.002	0.0004	0.38	0.38
	Product	0.17	1.09	0.015	0.006	0.31	0.05	0.02	0.01	0.01	0.057	0.004	0.001	0.0004	0.38	0.38
		0.18	1.11	0.017	0.006	0.32	0.05	0.02	0.01	0.01	0.060	0.004	0.001	0.0004	0.39	0.40

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-3001	Heat	Ferrite & Pearlite	82 HRBW	Pass	Longitudinal; 1.5 in. x WT	58 000	81 000	0.72	39
				Pass	Longitudinal; 1.5 in. x WT	59 000	83 000	0.71	40

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-3001	ASTM A333	Pass	CVN Long 10 x 7.5 mm	-48	(11/11/11) 14	(84/82/68) 78	(30/30/20) 27	(UNB/1.56/UNB) 4.65

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with GRX42 ASTM/ASME A333-2016/SA333-2015, A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Tilman APR 11/2017

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager