



Bri-Steel Manufacturing
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Mill Test Certificate

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3011 Product Size: NPS 18 XS Production Date: Jan 11, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003110

Product Standards: ASME B36.10M-2015, API 5L-45th Ed. Grade B X42 PSL1, ASTM/ASME A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015



Product Markings

<API & L/C No.> API SPEC 5L NPS 18 XS 0.500 INCHWT GRB/X42 PSL1 SMLS 2017/01 NDE 1990PSI
 HEAT BSM-3011 (PIPE # LENGTH MASS) 93.54lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT) ASTM E114	UT ASTM E213	ET ASTM E309	HydroTest 1990PSI/ 5 s	End Condition
BSM-3011	Heat	NPS 18 XS 0.500in. WT	5	DRL	93.54	<5	<10	Pass	Pass	Pass	N12.5 Pass	-	Pass	35° Bevel

Chemical Analysis (wt%)

Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	CE (IIW)	CE (IIW)Max	CE (CSA)		
BSM-3011	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed (at TPCO China)	Heat	0.20	0.91	0.006	0.003	0.24	0.03	0.07	0.01	0.03	0.003	0.001	0.001	0.0004	0.37	-	0.38	
		Product	0.20	0.90	0.007	0.005	0.23	0.03	0.07	0.01	0.03	0.004	0.004	0.001	0.001	0.0004	0.37	-	0.37
			0.20	0.91	0.007	0.004	0.24	0.03	0.07	0.01	0.03	0.004	0.004	0.001	0.001	0.0004	0.37	-	0.37

Mechanical Properties

Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-3011	Heat	Ferrite & Pearlite	76 HRBW	Pass	Longitudinal; 1.5 in. x WT	45 500	71 500	0.64	41

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-3011	-	-	-	-	-	-	-	-

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with GRX42 ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

San / 17 / 2017 T. Lam

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager