



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3015 Product Size: NPS 28 STD Production Date: Jan 19, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003115
 Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015
 Product Markings: NPS 28 STD 0.375 INCHWT SMLS 2017/01 NDE 560PSI
 HEAT BSM-3015 (PIPE # LENGTH MASS) 110.8lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT) ASTM E114	UT ASTM E213	ET ASTM E309	HydroTest 560PSI/ 5s	End Condition
BSM-3015	Heat	NPS 28 STD 0.375in. WT	7	DRL	110.8	<5	<22	Pass	Pass	Pass	N12.5 Pass	-	Pass	35° Bevel

Heat	BSM-3015	Steelmaking Method Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Chemical Analysis (wt%)																		
			Test Type		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)	
			Heat	Product	0.19	1.12	0.010	0.006	0.31	0.04	0.02	0.01	0.02	0.056	0.003	0.003	0.0005	0.40	-	0.41	
						0.19	1.14	0.017	0.007	0.30	0.04	0.03	0.00	0.01	0.057	0.002	0.001	0.0004	0.40	-	0.41

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-3015	Heat	Ferrite & Pearlite	79 HRBW	Pass	Longitudinal; 1.5 in. x WT	54 000	79 000	0.68	41

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-3015	-	-	-	-	-	-	-	-

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.
 ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1
 ✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam Jan 23/2017

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager