



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3020 Production Date: Jan 23, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003122
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. GradeB/X42 PSL1, ASTM/ASME A333-2016/SA333-2015 Grade 6 LT(M45C) A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015
 Product Markings: <API & L/C No.> API SPEC 5L NPS 24 TRUE 80 1.219 INCHWT GRB/X42 PSL1 SMLS 2017/01 NDE 2970PSI
 HEAT BSM-3020 (PIPE # LENGTH MASS) 296.84lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geliger µR/hr	Res. Mag. Gauss	Visual Insp.	OD Pass	UT (WT) ASTM E114	UT ASTM E213	ET ASTM E309	HydroTest 2970PSI/ 5 s	End Condition	
BSM-3020	Heat	NPS 24 TRUE 80 1.219in. WT	2	DRL	296.84	<5	~14	Pass	Pass	Pass	N12.5 Pass	-	Pass	Plain End	

Heat	BSM-3020	Steelmaking Method Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed (at TRCO China)	Test Type	Chemical Analysis (wt%)																	
				C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)		
			Heat	0.16	1.29	0.008	0.002	0.25	0.02	0.01	0.01	0.01	0.01	0.02	0.054	0.001	0.001	0.0001	0.39	-	0.38
			Product	0.13	1.21	0.009	0.002	0.26	0.05	0.01	0.01	0.01	0.02	0.054	0.001	0.001	0.0002	0.36	-	-	0.32
				0.13	1.08	0.010	0.004	0.25	0.05	0.01	0.01	0.03	0.056	0.001	0.001	0.0002	0.34	-	-	0.30	

Heat	BSM-3020	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL			Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
						Longitudinal; 0.5 in. Round Bar	Longitudinal; 0.5 in. Round Bar	51 000				
		Heat	Ferrite & Pearlite	80 HRBW	Pass	Pass	Pass	50 500	74 500	0.68	41	
					Pass	Pass	Pass	51 000	74 000	0.69	39	

Heat	BSM-3020	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)		Shear (%)	Lateral Expansion (mm)
						(3 Tests) AVG	(3 Tests) AVG		
		ASTM A333	Pass	CVN Long 10 x 10 mm	-45	(14/14/14) 18	(80/76/78) 78	(15/15/15) 15	(1.24/1.21/1.07) 1.17

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with GRX42 ASTM/ASME A333-2016/SA333-2015, A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Tony Lam / 23/2017

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager