



Mill Test Certificate

Bri-Steel Manufacturing
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3034 Product Size: NPS 24 TRUE 40 Production Date: Jan 26, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003136

Product Standards: ASME B36.10M-2015, API 5L-45th Ed. Grade B/X42 PSL1, ASTM/ASME A333-2016/SA333-2015 Grade 6 LT(M45C) A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015

Product Markings: <API & L/C No.> API SPEC 5L NPS 24 TRUE 40 0.688 INCHWT GRB/X42 PSL1 SMLS 2017/01 NDE 2170PSI
 HEAT BSM-3034 (PIPE # LENGTH MASS) 171.5lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT) ASTM E114	UT	ET	HydroTest	End Condition
BSM-3034	Heat	NPS 24 TRUE 40 0.688in. WT	11	DRL	171.5	<5	<10	Pass	Pass	N12.5 Pass	-	-	Pass	Plain End

Chemical Analysis (wt%)																		
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (IIW)Max	CE (CSA)
BSM-3034	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed (at TPCO China)	Heat	0.17	1.13	0.012	0.002	0.31	0.05	0.01	0.01	0.01	0.056	0.002	0.001	0.0004	0.38	-	0.38
		Product	0.17	1.11	0.011	0.004	0.32	0.05	0.01	0.00	0.01	0.057	0.002	0.001	0.0004	0.38	-	0.38
			0.17	1.11	0.010	0.004	0.32	0.05	0.01	0.00	0.01	0.057	0.002	0.001	0.0004	0.38	-	0.38

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-3034	Heat	Ferrite & Pearlite	79 HRBW	Pass	Longitudinal; 1.5 in. x WT	49 000	76 000	0.64	50
				Pass	Longitudinal; 1.5 in. x WT	48 800	75 500	0.65	51

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-3034	ASTM A333	Pass	CVN Long 10 x 10 mm	-45	(14/14/14) 18	(54/60/73) 62	(15/15/20) 17	(0.72/0.78/1.05) 0.85

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with GRX42 ASTM/ASME A333-2016/SA333-2015, A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.
 ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1.
 ✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam Feb 10 / 2017

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager