



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3052 Product Size: NPS 28 STD Production Date: Feb 15, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003164

Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015

Product Markings
 NPS 28 STD 0.375 INCHWT SMLS 2017/02 NDE 560PSI
 HEAT BSM-3052 (PIPE # LENGTH MASS) 110.8lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

| Product: Details | | | | Non-Destructive Testing | | | | | | | | | | |
|------------------|-----------|------------------------|--------|-------------------------|------------|---------------|-----------------|--------------|------|-------------------|--------------|--------------|----------------------|---------------|
| Heat | Test Type | Product Size | Pieces | Length | Mass lb/ft | Geliger μR/hr | Res. Mag. Gauss | Visual Insp. | OD | UT (WT) ASTM E114 | UT ASTM E213 | ET ASTM E309 | HydroTest 560PSI/ 5s | End Condition |
| BSM-3052 | Heat | NPS 28 STD 0.375in. WT | 3 | DRL | 110.8 | <5 | <10 | Pass | Pass | Pass | N12.5 Pass | - | Pass | 35° Bevel |

| Heat | Steelmaking Method | Test Type | Chemical Analysis (wt%) | | | | | | | | | | | | | | | |
|----------|---|-----------|-------------------------|------|-------|-------|-------|------|------|------|------|-------|-------|-------|--------|---------|------------|---------|
| | | | C | Mn | P | S | Si | Cr | Cu | Mo | Ni | V | Ti | Nb | B | CE(IIW) | CE(IIW)Max | CE(CSA) |
| BSM-3052 | Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed | Heat | 0.17 | 1.11 | 0.014 | 0.006 | 0.30 | 0.05 | 0.03 | 0.01 | 0.01 | 0.056 | 0.003 | 0.003 | 0.0004 | 0.38 | - | 0.38 |
| | | | Product | 0.18 | 1.12 | 0.014 | 0.007 | 0.32 | 0.06 | 0.03 | 0.01 | 0.01 | 0.059 | 0.002 | 0.001 | 0.0003 | 0.40 | - |

| Mechanical Properties | | | | | | | | | |
|-----------------------|-----------|--------------------|----------|-----------------|----------------------------|-------------------|------------------|----------------|------------------|
| Heat | Test Type | Microstructure | Hardness | Flattening Test | Tension Test 2 in. GL | Yield (Rt0.5) psi | Tensile (Rm) psi | Y/T (Rt0.5/Rm) | Elongation (A) % |
| BSM-3052 | Heat | Ferrite & Pearlite | 79 HRBW | Pass | Longitudinal; 1.5 in. x WT | 54 000 | 79 500 | 0.68 | 36 |

| Heat | Test Standard | Result | Impact Test Sample Details | Temp °C | Impact Energy Min. (J) (3 Tests) AVG | Impact Energy Results (J) (3 Tests) AVG | Shear (%) (3 Tests) AVG | Lateral Expansion (mm) (3 Tests) AVG |
|----------|---------------|--------|----------------------------|---------|--------------------------------------|---|-------------------------|--------------------------------------|
| BSM-3052 | - | - | - | - | - | - | - | - |

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.

- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1

- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

 Feb 18/2017

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager