



# Mill Test Certificate

Bri-Steel Manufacturing  
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
 Tel: 001 (780) 469-6603  
 Fax: 001 (780) 469-6986  
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe      Product Heat Number: BSM-3057      Product Size: NPS 28 STD      Production Date: Feb 16, 2017  
 Production Method: Hot Expansion      Product Heat Treatment: Normalizing Forming      Certificate No.: MTR- 003174  
 Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015  
 Product Markings: NPS 28 STD 0.375 INCHWT SMLS 2017/02 NDE 560PSI  
 HEAT BSM-3057 (PIPE # LENGTH MASS) 110.8lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger	Res. Mag. Gauss	Visual Insp.	OD	UT (WT)	UT	ET	HydroTest	End Condition	
BSM-3057	Heat	NPS 28 STD 0.375in. WT	5	DRL	110.8	<5	<10	Pass	Pass	Pass	ASTM E114	ASTM E213	ASTM E309	560PSI/ 5s	35° Bevel

Heat	BSM-3057	Steelmaking Method Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Chemical Analysis (wt%)																																	
			Test Type		C		Mn		P		S		Si		Cr		Cu		Mo		Ni		V		Ti		Nb		B		CE(IIW)		CE(IIW)/Max		CE(CSA)	
			Heat	Product	0.17	0.19	1.10	1.13	0.016	0.010	0.005	0.008	0.28	0.32	0.03	0.05	0.03	0.03	0.01	0.01	0.01	0.01	0.054	0.058	0.002	0.002	0.003	0.0004	0.0004	0.37	0.40	-	-	0.38	0.41	
			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rt0.5)	Tensile (Rm)	Y/T	Elongation (A)
BSM-3057	Heat	Ferrite & Pearlite	83 HRBW	Pass	Longitudinal; 1.5 in. x WT	52 500 psi	79 000 psi	0.66	39

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)	Impact Energy Results (J)	Shear (%)	Lateral Expansion (mm)
BSM-3057	-	-	-	-	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG

**Additional Details:**  
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.  
 ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1  
 ✓ No weld repairs have been performed on this product.  
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.  
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*T. Lam* Feb 127/2017

Tonya Lam, P. Tech (Eng.)  
 Assistant QA Manager