



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3060 Product Size: NPS 28 STD Production Date: Feb 16, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003178
 Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015
 Product Markings: NPS 28 STD 0.375 INCHWWT SMLS 2017/02 NDE 560PSI
 HEAT BSM-3060 (PIPE # LENGTH MASS) 110.8lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details										Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger	Res. Mag.	Visual Insp.	OD	ET	HydroTest	End Condition	Test Type	UT (WT)	UT	ASTM E213	ASTM E309	560PSI/	5 s	35° Bevel	
BSM-3060	Heat	NPS 28 STD 0.375in. WT	2	DRL	110.8	<5	<10	Pass	Pass	Pass	Pass	Pass	NI2.5 Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass	Pass

Heat	BSM-3060	Steelmaking Method Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Chemical Analysis (wt%)																			
			Test Type		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)		
			Heat	Product	0.17	1.10	0.009	0.003	0.31	0.05	0.03	0.01	0.061	0.003	0.004	0.0005	0.38	-	-	0.38		
						0.19	1.12	0.012	0.008 <td>0.31</td> <td>0.05</td> <td>0.03</td> <td>0.01</td> <td>0.01</td> <td>0.058</td> <td>0.002</td> <td>0.001</td> <td>0.0004</td> <td>0.40</td> <td>-</td> <td>-</td> <td>0.41</td>	0.31	0.05	0.03	0.01	0.01	0.058	0.002	0.001	0.0004	0.40	-	-	0.41

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rt0.5)	Tensile (Rm)	Y/T	Elongation (A)
BSM-3060	Heat	Ferrite & Pearlite	84 HRBW	Pass	Longitudinal; 2 in. GL 1.5 in. x WT	psi 54 000	psi 79 000	(Rt0.5/Rm) 0.68	% 40

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)	Impact Energy Results (J)	Shear (%)	Lateral Expansion (mm)
BSM-3060	-	-	-	-	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG

- Additional Details:**
- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.
 - ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1
 - ✓ No weld repairs have been performed on this product.
 - ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 - ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Tony Lam Feb 17/2017

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager