



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3063 Production Date: Feb 22, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003188
 Product Standards: ASME B36.10M-2015, ASTM/ASME A333-2015 Grade 6 LT(M45C) A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015
 Product Markings: NPS 20 SCH 60 0.812 INCHWT SMLS 2017/02 NDE 1700PSI
 HEAT BSM-3063 (PIPE # LENGTH MASS) 166.52lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA




Product: Details										Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT) ASTM E114	UT	ET	HydroTest	End Condition					
BSM-3063	Heat	NPS 20 SCH 60 0.812in. WT	13	DRL	166.52	<5	<10	Pass	Pass	Pass	N12.5 Pass	-	Pass	Plain End					
Chemical Analysis (wt%)																			
Heat	Steelmaking Method Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)	
			Heat	0.17	1.12	0.016	0.004	0.33	0.03	0.02	0.01	0.01	0.055	0.003	0.001	0.0005	0.38	-	0.38
			Product	0.18	1.12	0.017	0.007	0.35	0.04	0.01	0.00	0.01	0.056	0.002	0.001	0.0003	0.39	-	0.39

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-3063	Heat	Ferrite & Pearlite	82 HRBW	Pass	Longitudinal; 0.5 in. Round Bar	55 500	78 500	0.71	35
				Pass	Longitudinal; 0.5 in. Round Bar	50 500	78 000	0.65	36

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-3063	ASTM A333	Pass	CVN Long 10 x 10 mm	-45	(14/14/14) 18	(120/128/86) 111	(80/80/50) 70	(1.85/1.97/1.29) 1.70

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A333-2015/SA333-2015, A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.
 ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1
 ✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

 Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager